

TO

SPECIFICATION FOR APPROVAL

DESCRIPTION: Pitch 0.50mm ZIF (Back-Flip Actuator) , Double Contact R/A, SMT Type H1.0

CUSTOMER PROD.NO/DWG.NO:

E&T PROD.NO: 6718K-XXXX-XXX

APPROVAL SHEET NO:

E&T DWG. NO./DOCUMENT: 6718K-XXXX-XXX

REV: A4

PLEASE RETURN TO US ONE COPY OF "SPECIFICATION FOR APPROVAL" WITH YOUR APPROVED SIGNATURES.

| APPROVED SIGNATURES | | | |
|----------------------------|--|--|--|
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**ENTERY INDUSTRIAL CO., LTD.
E&T ELECTRONICS (DONG GUAN) CO., LTD.
E&T ELECTRONICS (SU ZHOU) CO., LTD.**

ENTERY INDUSTRIAL CO., LTD.

**Title : Pitch 0.50mm ZIF ,Back-Flip Actuator Type ,
Double Contact R/A, SMT Type H1.0**

RE201405006

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A4 | 05,29,2014'

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Rev | **Description**

Document No.

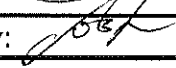
6718K-XXXX-XXX

Prepared By: JACKSON

Date: 01,06,2012

Checked By: 

Date: 05, 29, 2014'

Approved By: 

Date:

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PRODUCT SPECIFICATION

1. SCOPE :

This specification covers the ZIF FPC Connector series.

Including part number

| Part Number | Title |
|----------------|--|
| 6718K-XXXX-XXX | Pitch 0.50mm ZIF ,Back-Flip Actuator Type , Double Contact R/A, SMT Type H1.0 |

2. RATINGS :

| Item | Standard | |
|--|--|------------|
| Rated Current | 0.5A | AC(rms)/DC |
| Rated Voltage | 50V | |
| Operating and Non-operating Temperature Range | -55 ⁰ C ~ +85 ⁰ C* | |
| Operating and Non-operating Humidity Range | 40%~80% | |
| Storage Temperature Range | -10 ⁰ C ~ +50 ⁰ C* | |
| Storage Humidity Range | 40%~70% | |

*Includes temperature rise caused by current flow.

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PRODUCT SPECIFICATION

3.PERFORMANCE :

3- 1 Electrical Performance

| Item | | Test Condition | Requirement |
|-------|---------------------------|---|--------------|
| 3-1-1 | Contact Resistance | Mate connectors, measure by dry circuit, 20mV MAX. 10mA EIA-364-06C | 60mΩ (Max) |
| 3-1-2 | Insulation Resistance | Apply 500V ±10% DC between adjacent terminals, or terminal and ground. EIA-364-21D | 500MΩ(Min) |
| 3-1-3 | Withstanding Voltage Test | Apply 250V AC(rms) for 1 minute between adjacent terminals, or terminal and ground. EIA-364-20D | No Breakdown |

3-2 Mechanical Performance

| Item | | Test Condition | Requirement |
|-------|--|---|--|
| 3-2-1 | Mating and Unmating Force Test | Mating and unmating connectors at the speed rate of 25±3mm/minute. EIA-364-13D | Unmating Force (15xN) MIN N=Number of Contacts 15gf / per pin |
| 3-2-2 | Terminal/ Housing Retention Force | Apply axial pull out force at the speed rate of 25±3 mm/minute on the terminal assembled in the housing. EIA-364-29C | 60 gf (Min) |
| 3-2-3 | Fitting Nail/ Housing Retention Force | Apply axial pull out force at the speed rate of 25±3 mm/minute on the fitting nail assembled in the housing. EIA-364-29C | 70 gf (Min) |
| 3-2-4 | Durability | When mated up to 20 cycles repeatedly by the rate of 10 cycles/minute. EIA-364-09C | Withstanding Voltage : Meet 3-1-3 Insulation esistance : ≥ 100MΩ Unmating Force (15xN) MIN N=Number of Contacts Contact Resistance ≤ 80mΩ |

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PRODUCT SPECIFICATION

3-3 Environmental Performance and Others

| Item | | Test Condition | Requirement |
|-------|---|--|---|
| 3-3-1 | Vibration | Mate connectors and subject to the following vibration conditions, for a period of 2 hours in each of 3 mutually perpendicular axes, passing DC 1mA during the test. Amplitude : 1.52mm P-P Frequency : 10-55-10 Hz Shall be traversed in 1 minute. EIA-364-28E | Appearance No Damage |
| | | | Contact Resistance $\leq 80m\Omega$ |
| | | | Discontinuity 1μsec MAX |
| 3-3-2 | Temperature Life Test (Heat Resistance) | Mate connectors and expose to $85\pm 2^{\circ}\text{C}$ for 96 hours. Upon completion of the exposure period, the test specimens shall be conditioned at ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed. EIA-364-17B | Appearance No Damage |
| | | | Contact Resistance $\leq 80m\Omega$ |
| 3-3-3 | Thermal Shock (Temperature Cycling Test) | Mate connectors and subject to the following conditions for 5 cycles. Upon completion of the exposure period, the test specimens shall be conditioned at ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed. 1 cycle a) $-55 +0/-3^{\circ}\text{C}$, 30 minutes(Min) b) $25 +10/-5^{\circ}\text{C}$, 5 minutes(Max) c) $85 +3/-0^{\circ}\text{C}$, 30 minutes(Min) d) $25 +10/-5^{\circ}\text{C}$, 5 minutes(Max) EIA-364-32E | Appearance No Damage |
| | | | Contact Resistance $\leq 80m\Omega$ |
| 3-3-4 | Cold Resistance (Low Temperature Test) | Mate connectors and expose to $-40\pm 3^{\circ}\text{C}$ for 96 +5/-0 hours. Upon completion of the exposure period, the test specimens shall be conditioned at ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed. EIA-364-59A | Appearance No Damage |
| | | | Contact Resistance $\leq 80m\Omega$ |
| 3-3-5 | Humidity | Mate connectors and expose to $40\pm 2^{\circ}\text{C}$, relative humidity 90 to 95% for 96 hours. Upon completion of the exposure period, the test specimens shall be conditioned at ambient room conditions for 5 hours, after which the specified measurements shall be performed. EIA-364-31B | Appearance No Damage |
| | | | Withstanding Voltage : Meet 3-1-3 |
| | | | Insulation esistance : $\geq 100M\Omega$ |
| | | | Contact Resistance $\leq 80m\Omega$ |

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PRODUCT SPECIFICATION

3-3 Environmental Performance and Others

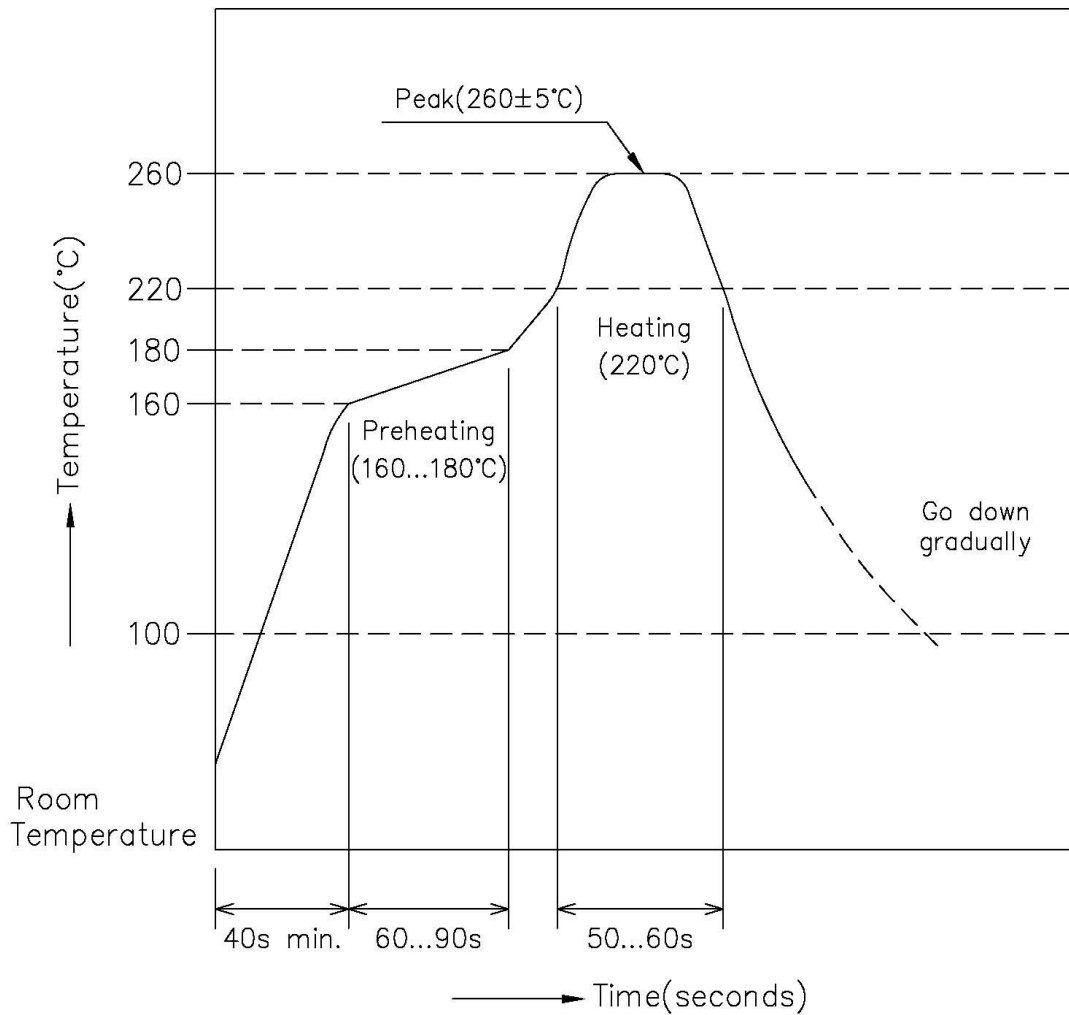
| Item | | Test Condition | Requirement |
|--------|---|---|--|
| 3-3-6 | Resistance To Soldering Heat | Soldering iron method Solder Time : 3±0.5 sec Solder Temperature: 350±10℃ However, without too much pressure to the terminal pin. EIA-364-56D | Appearance No Damage |
| | | Using the reflow profile condition below paragraph 4-1. The product was reflowed two times. | Appearance No Damage |
| 3-3-7 | Steam Aging | Steam Aging Temperature : 98±2 °C Duration: 8 hours±5 minutes Solder Temperature : 245±3 °C | Appearance No Damage |
| 3-3-8 | Solder Ability | Soldering Time : 3±0.5 sec EIA-364-52A | Solder Wetting : 95% Of Immersed Area Must Show No Voids, Pin Holes |
| 3-3-9 | Salt Spray | Mate connectors and expose to the following salt mist conditions. Upon completion of the exposure period, salt deposits shall be removed by a gentle wash or dip in running water, after which the specified measurements shall be performed. NaCl solution : 5 % Ambient temperature : 35+1/-2℃ Spray time : 48 hours This test only gold-plated products EIA-364-26B | Appearance No Damage |
| | | | Contact Resistance ≤ 80mΩ |
| 3-3-10 | Temperature Rise Test | Carrying rated current load. EIA-364-70B | Temperature Rise : 30 °C (MAX) |
| 3-3-11 | Mechanical Shock (Physical Shock) | Mate connectors and subject to the following shock conditions. 3 shocks shall be applied along 3 mutually perpendicular axes, passing DC 1 mA current during the test. (Total of 18 shocks) Test pulse : Half Sine Peak value : 490 m/s ² {50 G} Duration : 11 ms EIA-364-27B | Appearance No Damage |
| | | | Contact Resistance ≤ 80mΩ |
| | | | Discontinuity 1μsec MAX |
| 3-3-12 | SO ₂ Gas Mixed Flowing GAS Test | 24 hours exposure to 50±5ppm. SO ₂ gas at 40±2℃ EIA-364-65A | Appearance No Damage |
| | | | Contact Resistance ≤ 80mΩ |
| 3-3-13 | NH ₃ Gas Mixed Flowing GAS Test | 40 minutes exposure to NH ₃ gas evaporating from 28% Ammonia solution. EIA-364-65A | Appearance No Damage |
| | | | Contact Resistance ≤ 80mΩ |

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4-1 Infrared Reflow Condition

- 1) Ascending time to preheating temperature 170°C shall be 40 seconds minimum.
- 2) Preheating shall be fixed at 160...180°C for 60...90 seconds.
- 3) Heating shall be fixed at 220°C for 50...60 seconds.
- 4) At 260±5°C peak shall be 10 seconds maximum.



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FPC /FFC Connector Back Flip Lock Type Handling Precautions

This manual is to describe basic precautions. When there are doubtful points in use of, please contact E&T.

1. Common Handling Precautions

- Do not expose E&T's ZIF FPC/FFC connector, processing process product and processing product to corrosive substance, corrosive gas, high temperature and high humidity and direct sunshine. It causes corrosion of contact and deterioration of insulation performance of housing, etc., so that it causes motion defect of appliances.
- Do not apply external load to E&T's ZIF FPC/FFC connector, processing process product and processing product . Deformation and breakage, etc. occur, and it causes performance defect of.
- There may be slight differences in the housing coloring, but there will be no influence on the product's performance.
- Please add a stiffener on the flexible printed circuit (FPC/FFC) when you mount the connector onto FPC in order to prevent deformation of the FPC/FFC.
- Please do not conduct any "washing process" on the connector because it may damage the product's function.

2. PC Board Precautions

- Exercise caution when handling boards with the connectors installed. Do not apply any forces affecting soldered joints. (see figure 1).
- The mounting specification for coplanarity does not include the influence of warpage of the printed circuit board. (see figure 1).

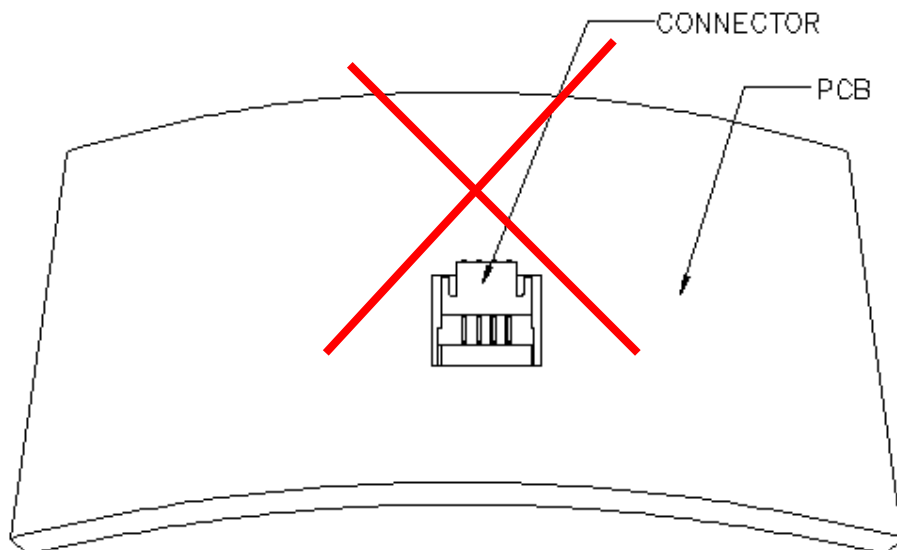


Figure 1.

3. Operation

FPC/FFC Insertion Procedure.

- 1) Connector installed on the board.
Lift up the actuator(Lock). Use thumb or index finger. (see figure 2).

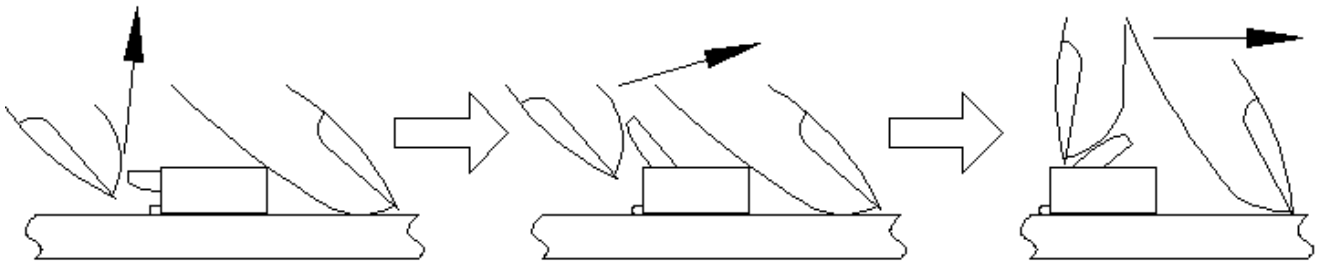


Figure 2.

- 2) Assure that the FPC/FFC is fully inserted parallel to mounting surface, with the exposed conductive traces facing down. (see figure 3).

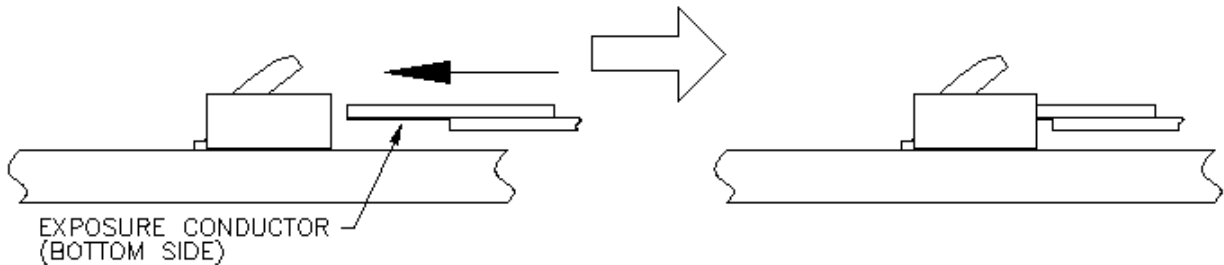


Figure 3.

- 3) Rotate down the actuator(Lock) until firmly closed. It is critical that the inserted FPC is not moved and remains fully inserted. Should the FPC be moved, open the actuator(Lock) and repeat the process, starting with Step 1(see figure 4).

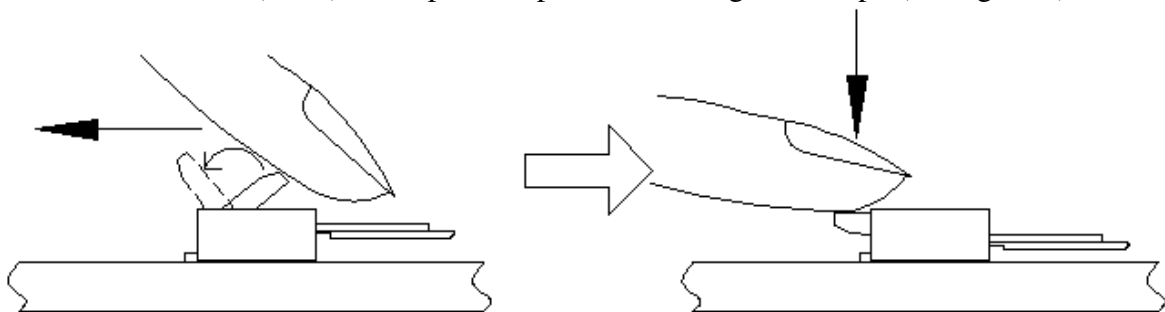


Figure 4.

FPC/FFC Removal.

- 1) Lift up the actuator(Lock). Carefully withdraw the FPC/FFC. (see figure 5).

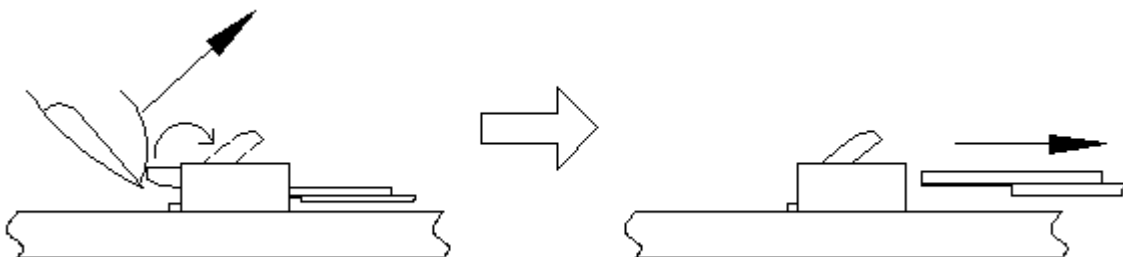


Figure 5.

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4. Precautions When Inserting or Withdrawal FPC/FFC

- FPC/FFC to be insertion and withdrawal at an angle of about 15° , and the FPC/FFC should be inserted firmly all the way to the back. (see figure 6).

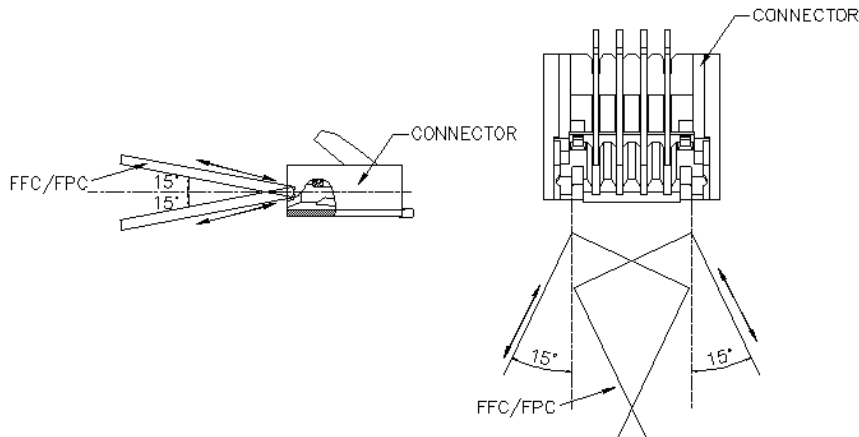


Figure 6.

- Do not apply excessive force or use any type of tool to operate the actuator(Lock).
- When locking the actuator(Lock), please make sure that the actuator is entirely closed by pressing on the entire actuator. Pushing the one specific point of the actuator may cause the actuator to be detached or damaged. When locking the longer actuator(Lock), please use two points to put pressure on locking. (see figure 7).

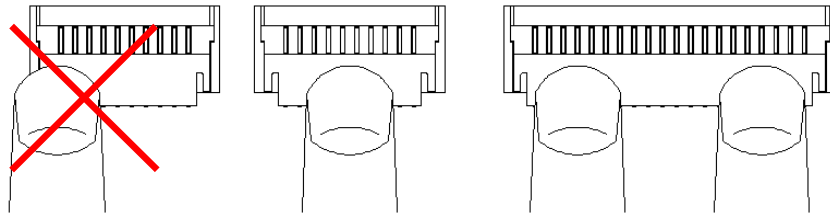


Figure 7.

- The connector will assure reliable performance when the actuator is open to an angle (please refer to drawing) maximum. Do not exceed this angle, as this may cause permanent damage to the connector. (see figure 8)
- Avoid grasping the actuator(Lock) with two fingers or lifting the actuator(Lock) with fingernail. (see figure 8)
- Do not apply force in the direction of arrows. Doing this may cause the actuator to be detached or damaged. (see figure 8).
- Do not close the actuator without the FPC/FFC inserted. (see figure 8)

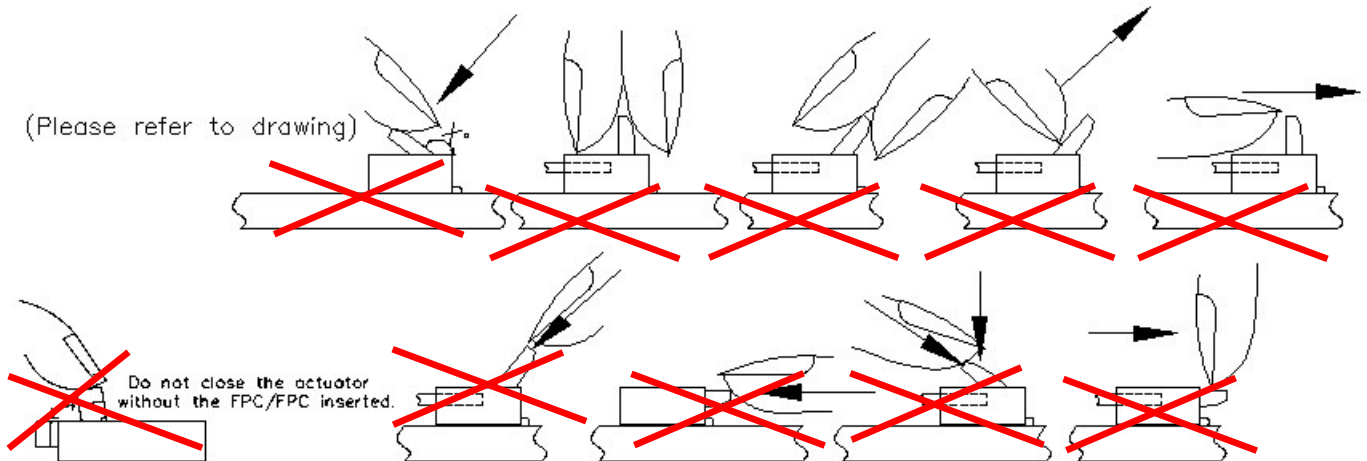


Figure 8.

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- When inserting the FPC/FFC, do not forcefully rub against the surface beneath the connector insertion slot. Doing so will result in the FPC/FFC forcefully striking the contacts and this will cause contact deformation, peeling of the FPC/FFC conductors, and other irregularities. (see figure 9).

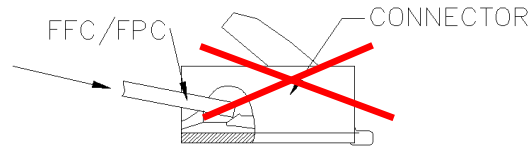


Figure 9.

- Do not apply any forces affecting soldered joints. Do not apply upward pull-force to the FPC/FFC close to the connector. (see figure 10).
- If necessary, please fix the FPC/FFC directly on the chassis. Also, please avoid pulling the FPC/FFC vertically or twisting the FPC back and force horizontally while it is inserted in the connector(see figure 10).
- Forming processing is conducted to FPC so as not to load force to connector. (see figure 10).

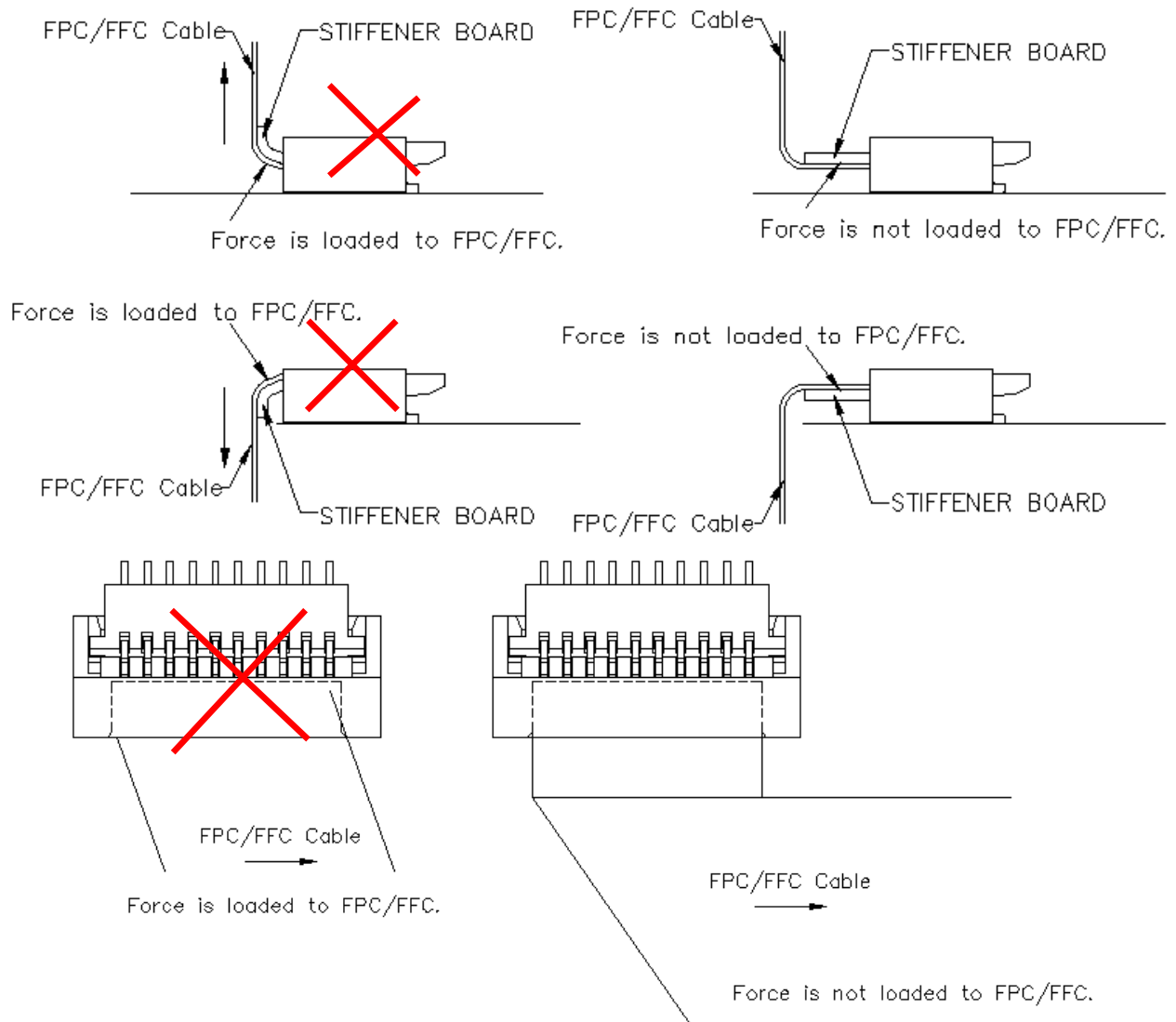


Figure 10.

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RELEASE HISTORY

| Rev. | Revisions | Date | Executor | Description |
|-------------|------------------|-------------|-----------------|---|
| A0 | N/A | JAN-06-2012 | KAZ | First Release |
| A1 | DCN120507 | MAY-24-2012 | KAZ | Update Insulation Resistance |
| A2 | REN120715 | JUL-27-2012 | KAZ | Add Precautions When Inserting or Withdrawal |
| A3 | RE 201309002 | SEP-13-2013 | JUNO | Add UL |
| A4 | RE201405006 | MAY-29-2014 | NEIL | Modify PIN Retention Force |